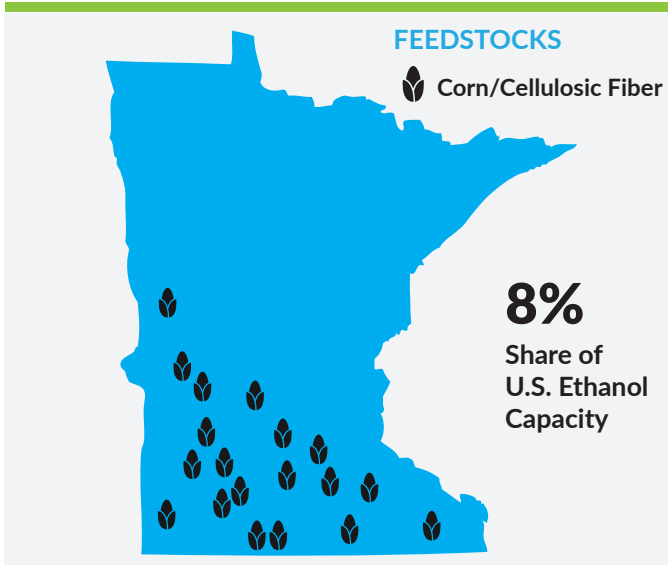


LOCATIONS



ETHANOL FACILITIES

	Congressional District	Capacity (MGY)*
1. ADM	MN-7	48
2. AI-Corn Clean Fuel LLC	MN-1	140
3. Bushmills Ethanol Inc.	MN-7	90
4. Chippewa Valley Ethanol Co.	MN-7	50
5. DENCO II LLC	MN-7	36
6. Gevo Inc.	MN-1	22
7. Granite Falls Energy LLC	MN-7	63
8. Green Plains Fairmont LLC	MN-1	119
9. Green Plains Otter Tail LLC	MN-7	55
10. Greenfield Global Inc.	MN-1	48
11. Guardian Energy LLC	MN-1	155
12. Heartland Corn Products	MN-7	150
13. Heron Lake BioEnergy LLC	MN-1	68
14. Highwater Ethanol LLC	MN-7	65
15. POET Biorefining - Bingham Lake LLC	MN-7	35
16. POET Biorefining - Glenville LLC	MN-1	48
17. POET Biorefining - Lake Crystal LLC	MN-1	68
18. POET Biorefining - Preston LLC	MN-1	55
19. Valero Renewable Fuels Co. LLC	MN-1	140

*Production Capacity (Million Gallons Per Year)

ANNUAL PRODUCTION

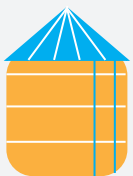
1.5 Billion
Gallons of Ethanol

3.7 Million
Tons of Distillers Grains

CORN USE



24,697
Farms Growing Corn



1.3 Billion
Bushels of Annual Corn Production



\$5.9 Billion
Value of Corn Production



33%
Corn Used for Ethanol Production

ECONOMIC IMPACT

\$2.5 Billion
Value of Ethanol and Distillers Grains Production

24,900 Jobs
Full-Time Employees Supported by Ethanol Production

\$2.2 Billion
Ethanol's Positive Impact on Household Incomes

FUEL USE

FUEL CONSUMPTION (GALLONS)



2.4 Billion
Gasoline

309 Million
Ethanol

ETHANOL BLENDING BENEFITS

12.8%
Ethanol Blend Rate



\$719 Million
Gasoline Savings

4.3 Million
Metric Tons of Avoided CO₂ Emissions

STATIONS OFFERING HIGHER BLENDS



636
E85

444
E15