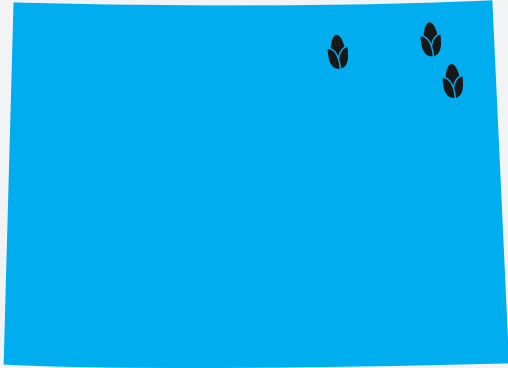


LOCATIONS

FEEDSTOCKS

 Corn



ETHANOL FACILITIES

	Congressional District	Capacity (MGY)*
1. Front Range Energy LLC	CO-4	40
2. Sterling Ethanol LLC	CO-4	50
3. Yuma Ethanol LLC	CO-4	50

*Production Capacity (Million Gallons Per Year)

ANNUAL PRODUCTION

140 Million

Gallons of Ethanol

1%

Share of U.S. Ethanol Capacity

368 Thousand

Tons of Distillers Grains

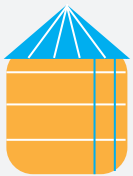


CORN USE



1,814

Farms Growing Corn



137 Million

Bushels of Annual Corn Production



\$671 Million

Value of Corn Production



31%

Corn Used for Ethanol Production

ECONOMIC IMPACT

\$254 Million

Value of Ethanol and Distillers Grains Production

2,396 Jobs

Full-Time Employees Supported by Ethanol Production

\$216 Million

Ethanol's Positive Impact on Household Incomes

FUEL USE

FUEL CONSUMPTION (GALLONS)



2.3 Billion

Gasoline

217 Million

Ethanol

ETHANOL BLENDING BENEFITS

9.3%

Ethanol Blend Rate



\$728 Million

Gasoline Savings

418 Thousand

Metric Tons of Avoided CO₂ Emissions

STATIONS OFFERING HIGHER BLENDS



127

E85

63

E15