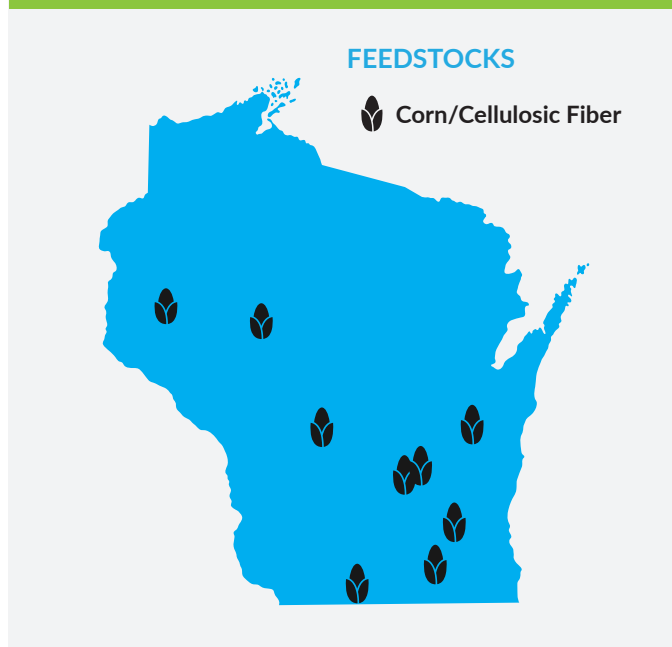


## LOCATIONS



## ETHANOL FACILITIES

	Congressional District	Capacity (MGY)*
1. Ace Ethanol LLC	WI-7	54
2. Aztalan Bio LLC	WI-5	108
3. Badger State Ethanol LLC	WI-2	81
4. Big River Resources Boyceville LLC	WI-3	64
5. Didion Ethanol LLC	WI-6	50
6. Fox River Valley Ethanol LLC	WI-6	65
7. United Energy Necedah LLC	WI-7	100
8. United Ethanol LLC	WI-1	60
9. United Wisconsin Grain Producers LLC	WI-6	62

\*Production Capacity (Million Gallons Per Year)

## ANNUAL PRODUCTION

**644 Million**

Gallons of Ethanol

**1.7 Million**

Tons of Distillers Grains

**4%**

Share of U.S. Ethanol Capacity

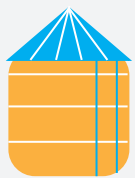


## CORN USE



**20,142**

Farms Growing Corn



**515 Million**

Bushels of Annual Corn Production



**\$2.3 Billion**

Value of Corn Production



**38%**

Corn Used for Ethanol Production

## ECONOMIC IMPACT

**\$1.1 Billion**

Value of Ethanol and Distillers Grains Production

**11,021 Jobs**

Full-Time Employees Supported by Ethanol Production

**\$994 Million**

Ethanol's Positive Impact on Household Incomes

## FUEL USE

### FUEL CONSUMPTION (GALLONS)



**2.6 Billion**

Gasoline

**277 Million**

Ethanol

### ETHANOL BLENDING BENEFITS

**10.7%**

Ethanol Blend Rate



**\$784 Million**

Gasoline Savings

**1.9 Million**

Metric Tons of Avoided CO<sub>2</sub> Emissions

### STATIONS OFFERING HIGHER BLENDS



**503**

E85

**389**

E15