


SOUTH DAKOTA

LOCATIONS

FEEDSTOCKS

 Corn/Sorghum/Cellulosic Fiber



8%

Share of U.S. Ethanol Capacity

ETHANOL FACILITIES

Congressional District Capacity (MGY)*

Facility	Congressional District	Capacity (MGY)*
1. Dakota Ethanol LLC	SD-AL	100
2. Glacial Lakes Energy LLC (Aberdeen)	SD-AL	61
3. Glacial Lakes Energy LLC (Huron)	SD-AL	38
4. Glacial Lakes Energy LLC (Mina)	SD-AL	162
5. Glacial Lakes Energy LLC (Watertown)	SD-AL	148
6. NuGen Energy LLC	SD-AL	150
7. POET Biorefining - Big Stone LLC	SD-AL	105
8. POET Biorefining - Chancellor LLC	SD-AL	125
9. POET Biorefining - Groton LLC	SD-AL	68
10. POET Biorefining - Hudson LLC	SD-AL	80
11. POET Biorefining - Mitchell LLC	SD-AL	86
12. POET Research Center Inc.	SD-AL	12
13. Red River Energy LLC	SD-AL	35
14. Redfield Energy LLC	SD-AL	62
15. Ringneck Energy LLC	SD-AL	80
16. Valero Renewable Fuels Co. LLC	SD-AL	140

*Production Capacity (Million Gallons Per Year)

ANNUAL PRODUCTION

1.5 Billion
Gallons of Ethanol

3.8 Million
Tons of Distillers Grains

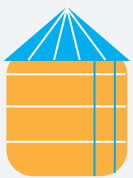


CORN USE



10,035

Farms Growing Corn



884 Million

Bushels of Annual Corn Production



\$3.6 Billion

Value of Corn Production



50%

Corn Used for Ethanol Production

ECONOMIC IMPACT

\$2.5 Billion

Value of Ethanol and Distillers Grains Production

24,849 Jobs

Full-Time Employees Supported by Ethanol Production

\$2.2 Billion

Ethanol's Positive Impact on Household Incomes

FUEL USE

FUEL CONSUMPTION (GALLONS)



475 Million

Gasoline

51 Million

Ethanol

ETHANOL BLENDING BENEFITS

10.7%

Ethanol Blend Rate



\$142 Million

Gasoline Savings

4.3 Million

Metric Tons of Avoided CO₂ Emissions

STATIONS OFFERING HIGHER BLENDS



153
E85

42
E15